Application/Control Number: 10/567,122 Page 2

Art Unit: 1728

EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mr. Christopher P. Bruenies on March 23, 2011.

The application has been amended as follows:

Claim 1

A coated steel product comprising:

a metallic strip material, the thermal expansion coefficient of said metallic strip material being less than 12 x 10^{-6} K $^{-1}$ in the temperature range 0-600 °C,

wherein the metallic strip material has a coating comprising an electrically insulating <u>oxide</u> layer, <u>deped with an alkali metal or a mixture of alkali metals</u>,

the thermal expansion coefficient of said metallic strip material being lose than 12 $\times\,10^4$ K $^+$ in the temperature range 0-600 °C,

the electrically insulating $\underline{\text{oxide}}$ layer eemprising at least one exide layer consisting essentially of a dielectric oxide selected from the group consisting of Al₂O₃, TiO₂, HfO₂, Ta₂O₅ and Nb₂O₅ or mixtures of these oxides <u>doped with an alkali metal or a mixture of alkali metals</u>.

Claim 3

Coated steel product according to claim 1, wherein, characterized in that the electrically insulating oxide layer has a multi-layer constitution of 2 to 10 sublayers.

Claim 4

Coated steel product according to claim 3, each individual oxide $\underline{\text{sub}}$ layer has a thickness of between 0.01 and 2 μm .

Claim 5

Coated steel product according to claim [1] 3, wherein only the <u>sublayer</u>, or the we <u>sublayers</u>, most distal from the metallic strip substrate is/are are doped with alkali metal(s). Application/Control Number: 10/567,122

Art Unit: 1728

Claim 6

Coated steel product according to claim 1, wherein a total thickness of the exide eating may be electrically insulating exide layer is up to 20 µm.

Claim 10

Coated steel product according to claim 3, wherein the individual <u>sublayers</u> in the multilayer structure are either made of the same metal oxide or of different metal oxides and that each individual layer is made of one metal oxide or of a mixture of two or more metal oxides.

Claim 12

Method for producing a coated steel product according to claim 1, wherein the electrically insulating <u>oxide</u> layer(s) and the <u>at least one</u> electrically conducting layer(s) are all deposited in a roll-to-roll electronic beam evaporation process.

Claim 16

Coated steel product according to claim 1, wherein the electrically insulating oxide layer has a multi-layer constitution with an electrically insulating effective number of <u>sub</u>layers.

Claim 17

Coated steel product according to claim 4, wherein the thickness of each individual oxide <u>sublayer</u> is between 0.1 and 1.5 µm.

Claim 18

Coated steel product according to claim 6, wherein the total thickness of the exide ceating electrically insulating oxide layer is 1 to 5 μm .

The following is an examiner's statement of reasons for allowance:

Regarding amended independent **claim 1**, the closest prior art is **Koshiba** (US 5,187,033). Fukuwara et al. (US 5,112,704), henceforth **Fukuwara**, is used as a secondary reference.

Koshiba teaches a rechargeable lithium secondary battery (1:5-6). Koshiba (figure 1) teaches a negative current collector (7), which is made of SUS 304 stainless steel (5:45-57). Koshiba's negative current collector is the claimed metallic strip. While

Application/Control Number: 10/567,122

Art Unit: 1728

SUS 304 stainless steel does not have a thermal expansion coefficient in the claimed range, it would have been obvious to substitute SUS 430 stainless steel in its place because Fukuwara teaches using SUS 430 stainless steel in the same context (5:12-14, figure 1:7). SUS 430 stainless steel has a range of thermal expansion coefficients within the claimed range.

Koshiba (figure 1) teaches a negative electrode (5) made of Nb_2O_5 doped with Li (2:5-7), which is an alkali metal. Koshiba's negative electrode is the claimed oxide layer.

The allowable feature that Koshiba does not teach is an electrically insulating oxide layer. Koshiba's oxide layer is an electrode. As such, its role is electrical conduction with regard to the current collector (7), which is the metal strip. Therefore, Koshiba's oxide layer cannot be electrically insulating as claimed and making it so would destroy Koshiba's battery.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Magali P. Slawski whose telephone number is (571) 270-3960. The examiner can normally be reached on Monday through Thursday, 9 a.m. to 5 p.m. EST.

Art Unit: 1728

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jennifer K. Michener can be reached on (571) 272-1424. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Jennifer K. Michener/ Supervisory Patent Examiner, Art Unit 1728

/Magali P. Slawski/ Examiner, Art Unit 1728